



Dimensions in millimeters and are nominal

Product Attributes

Armstrong flooring accessories are manufactured under strict quality control from a careful blend of top grade raw materials and are designed to colour co-ordinate with Armstrong resilient flooring ranges and current interior design trends.

Wedge Fillet

A diminishing strip installed beneath thinner sheet vinyl (such as 1.25mm Wallflex) to provide a level transition from thicker sheet vinyl (such as 2mm Accolade Plus) to enable a neat heat welded joint between the two sheets.

Armstrong Wedge Fillet

- 0.50mm x 40m coil
- 0.75mm x 25m coil

Available in Standard formulation only

Specification

Where noted in the specification and/or schedule of finishes install Armstrong Wedge Fillet (0.5mm or 0.75mm as specified) to junction of wall sheet and floor sheet.

(e.g. Where the selected vinyl flooring covered up the wall is 2mm Accolade Safe Plus and the wall vinyl is 1.25mm Wallflex install 0.75mm Wedge Fillet to bring the materials to the same finished height. This enables normal heat welded joint to be installed at the junction of the two materials)

Armstrong flooring accessories should be fixed using **Armstrong AC-100** 2 Part Acrylic Contact System or **Armstrong SC-100** Solvent Contact Adhesive.

Installation

Substrate

Armstrong flooring accessories are suitable for installation on most internal building materials (such as concrete, timber, hardboard and rendered surfaces).

Inspection of the substrate; it shall be the responsibility of the sub-contractor to thoroughly examine the walls and doors prior to the application of vinyl sheet & accessories.

Wall surfaces must be dry, clean, smooth, structurally sound and free from moisture, alkali, dust, dirt, wax, oils, grease, loose paint or plaster, or any other foreign matter.

Rectification to imperfections in the surface of the substrate shall be made good prior to fixing vinyl sheet & accessories.

Installation of Armstrong flooring accessories must conform to AS 1884-1985. Special attention should be paid to AS1884-1985 section 2.1.1.3 Surface

Set out

Where Wedged 2mm vinyl sheet flooring (such as Accolade Safe Plus) is installed to meet with 1.25mm vinyl wall sheet (such as Wallflex) strike a chalkline to act as a guide for adhesive 45 to 75mm (depending on width of wedge fillet) from the exposed edge of the sheet.

Fitting

All material should be checked in good natural light for obvious defects prior to fitting; if material has defects immediately contact your supplier.

All fitting work should be carried out before applying adhesive.

Install Armstrong vinyl sheet or tile to specified area, ensuring that exposed edge is straight.

Fit Armstrong Wedge Fillet to the substrate adjacent to and butting up to the exposed edge of vinyl sheet.

Option 1

Armstrong AC-100 is a complete 2-Part Acrylic Contact System that replaces the use of traditional solvent based contact adhesives

Acrylic Contact System consists of **AC-100 Part-A** (Pre Coat) & **AC-100 Part-B** (Substrate Coat).

For successful installation AC-100 Part-A (Pre Coat) must be used in conjunction with AC-100 Part-B (Substrate Coat).

1. Ensure backing of the Wedge Fillet is clean and free of dust.
2. Brush or roll (medium nap roller) AC-100 Part-A on to the Wedge Fillet backing (ensuring full coverage), allow to dry.
3. Ensure substrate is clean and free from dust.
4. Using chalk line as a guide, brush or roll (medium nap roller) AC-100 Part-B on to the substrate (ensuring full coverage).
5. Allow AC-100 Part B to tack up (approx 15-20 minutes)
6. Ensure the Wedge Fillet pre-coated with AC-100 Part-A is positioned correctly and fits neatly to substrate coated with AC-100 Part-B (Substrate coat).
7. Using the chalk line as a guide, bring the two components together, apply heat and roll with a steel hand roller.

Option 2

Armstrong SC-100 Solvent Based Contact Adhesive

1. Ensure backing of Wedge Fillet is clean and free of dust.
2. Brush or roll (medium nap roller) Armstrong SC-100 Contact Adhesive on to the Wedge Fillet backing (ensuring full coverage).
3. Ensure substrate is clean and free from dust.
4. Using the chalk line as a guide, brush or roll (medium nap roller) Armstrong SC-100 Contact Adhesive on to the substrate (ensuring full coverage).
5. Allow both surfaces to dry for 10-15 minutes until "touch dry".
6. Ensure the Wedge Fillet is positioned correctly and fits neatly to substrate.
7. Using the chalk line as a guide, bring the two components together and bond together by applying pressure with a hand roller over the entire area.

Caution should be taken with SC-100, as this adhesive is highly flammable.