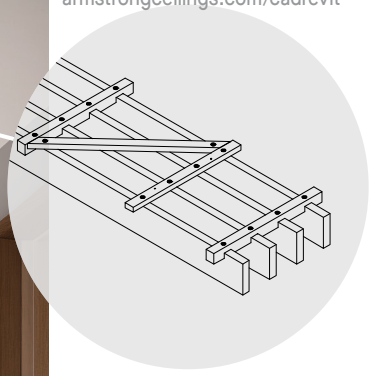
WOODWORKS® Grille – Forté

Veneered Ceiling Panels with Notched Backers

TOTAL ACOUSTICS®
Sound Absorption (NRC)
+ Sound Blocking (CAC)

CAD/Revit® drawings at:
armstrongceilings.com/cadrevit





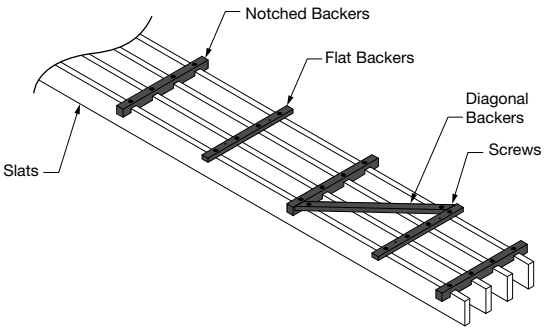
WoodWorks® Grille – Forté veneered panels in Plain Slice White Oak with Armstrong® Integrated Lighting

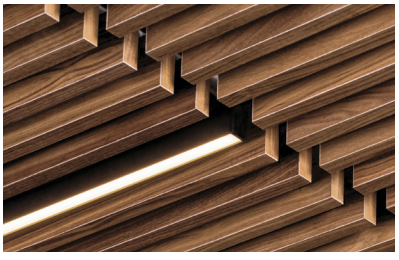
Ten standard wood veneers offer unparalleled natural beauty through varying species, graining and color.

KEY SELECTION ATTRIBUTES

- Simplify lighting coordination at every stage with Armstrong Integrated Lighting; Lights and pre-engineered grille panels are designed to work together for seamless specification and installation
- 15 standard panel configurations in 4', 6', and 8' lengths minimize the need for customization, field cutting, and waste
- 10 standard veneers feature various species and cuts for beautiful wood visuals
- Enhanced structural design incorporates notched and diagonal backers to reinforce slat alignment, minimizing the naturally occurring twist of wood, improving handleability during install, and reducing call-backs
- Coordinating veneered trims in 4", 6", and 8" depths
- ASTM E84 Class A fire performance
- Install in the ceiling, on the wall, or create ceiling-to-wall transitions
- Black acoustical infill panels hide the plenum for a clean, finished install visual and provide Total Acoustics® with NRC up to .85 and CAC up to 35
- 2 designs with at least 70% open area to minimize sprinkler install and material cost, achieving a less cluttered finished ceiling with an open aesthetic
- Installs on familiar, heavy-duty Prelude® Grid with pre-drilled backer holes eliminate splitting for long-term durability
- Centered backers allow for a non-directional install, providing flexibility in install layout and clean accessibility
- CleanAssure™ family of products – includes disinfectable panels, suspension systems, and trim
- Premium options include FSC® Certified wood (FSC-C007626)
- Custom options include unique panel configurations, lengths, plenum-hiding fleece, and additional species. Contact ASQuote@armstrong.com
- Made in the U.S.A. of domestic and global content
- Build America, Buy America (BABA) Act compliant

VENEER PANEL BACKER DETAIL





ARMSTRONG INTEGRATED LIGHTING: WoodWorks® Grille – Forté veneered panels in Plain Slice Walnut with 1-1/2" linear light fixture. See lighting section for details.

TechLine 877 276-7876
armstrong.com/woodworksgrille

Armstrong® World Industries

WOODWORKS® Grille – Forté

Veneered Ceiling Panels with Notched Backers

RECYCLED CONTENT
UP TO 60%

LEED V5

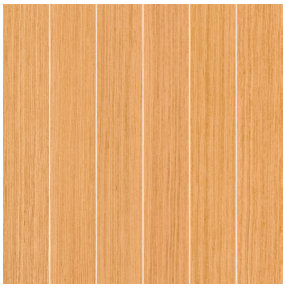
COMMON MATERIALS FRAMEWORK	Climate Health	EPD
	Human Health	Ecosystem Health	EPD
		Circular Economy	✓
OCCUPANT EXPERIENCE		Acoustics	✓

FINISH RANGES

The carefully curated species and veneer cut offer a beautiful natural variation. The images here reflect the visual range that is likely within our product. Darkest to lightest tones may occur within an installation due to the character of wood.


Plain Slice White Maple (NWM)


Plain Slice White Ash (NWA)


Vertical Grain Fir (NVF)


Rift White Oak (NRO)


Plain Slice White Oak (NOK)


Plain Slice Cherry (NPC)


Quartered Mahogany (NQM)


Quartered Sapele (NQS)


Quartered Walnut (NQW)


Plain Slice Walnut (NWN)

CUSTOM FINISHES

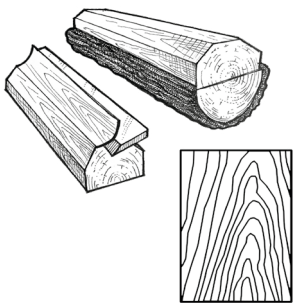

Custom Wood Species and Finishes Available

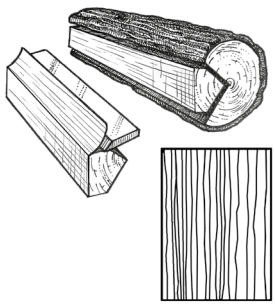
Made-to-order, custom backer colors available.

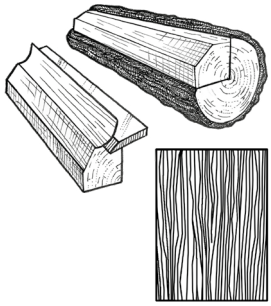
Due to printing limitations, shade may vary from actual product.

VENEER CUTS

Different cuts of a log will yield different graining visuals. Choose your veneer to achieve your desired look.


Plain Sliced
Produces the well-known cathedral or loop-grain effect.


Quarter Sliced
Produces a striped, often straight-grain effect.


Rift Sliced
Produces a tight, linear grain along the entire length of the veneer.

TechLine 877 276-7876
armstrong.com/woodworksgrille

Armstrong® World Industries

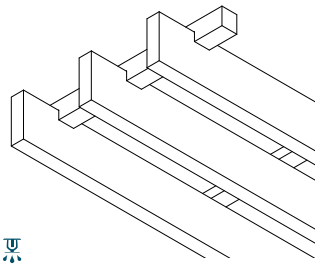
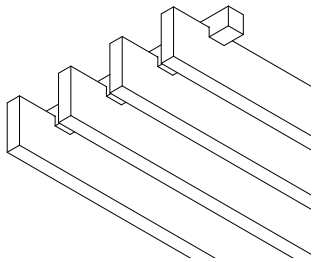
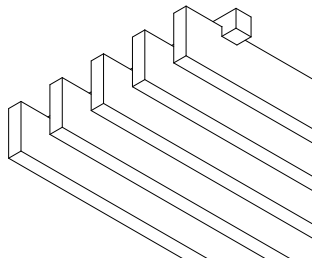
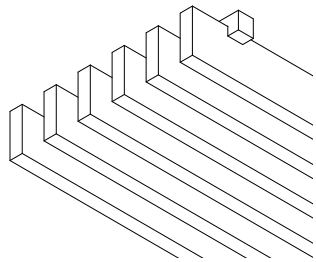
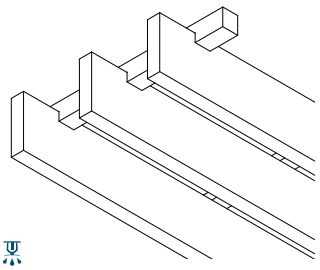
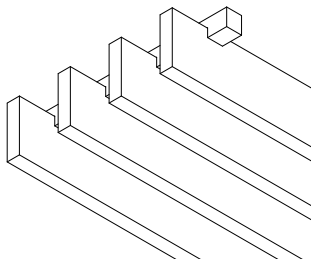
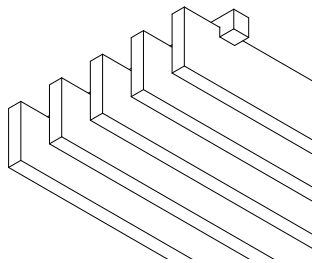
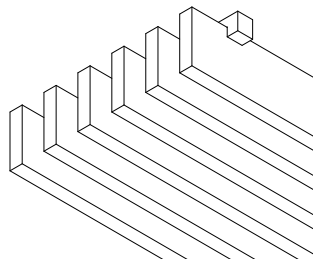
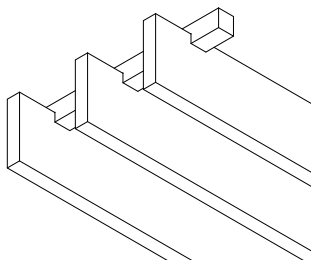
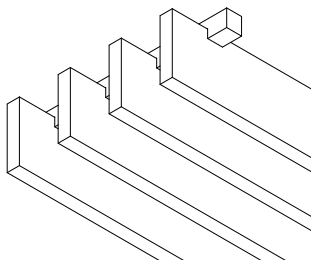
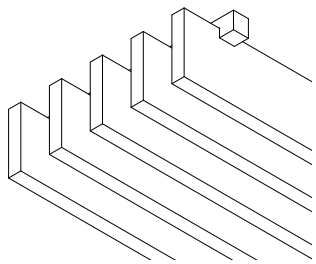
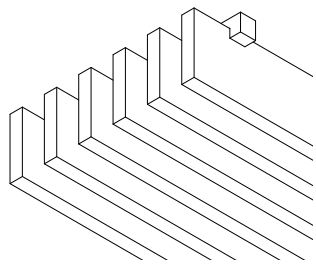
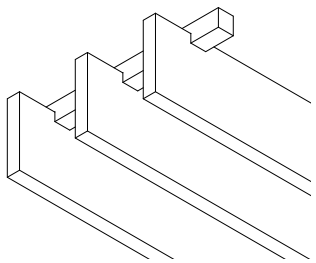
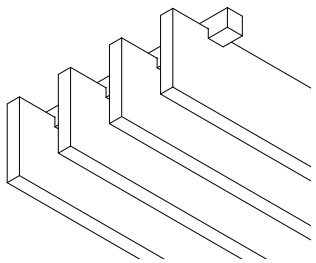
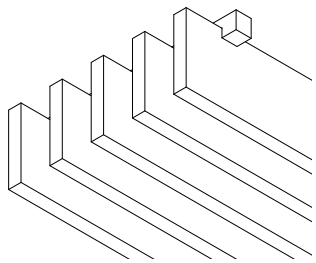
WOODWORKS® Grille – Forté

Veneered Ceiling Panels with Notched Backers

Indicates panel with unobstructed construction where the openings are at least 70% of the cross-section area and the depth of the member does not exceed the least dimension of the openings.

STANDARD PANEL CONFIGURATIONS 12" width, 3/4" slat (Available in 4', 6', and 8' nominal lengths)

3/4" SLAT WIDTH

	3 Slats Per Panel 81% Open Area	4 Slats Per Panel 75% Open Area	5 Slats Per Panel 69% Open Area	6 Slats Per Panel 63% Open Area
2-1/2" SLAT HEIGHT	 Item 6333L _ S14 _ _ _◆*	 Item 6334L _ S14 _ _ _◆*	 Item 6335L _ S14 _ _ _◆	 Item 6336L _ S14 _ _ _◆
3" SLAT HEIGHT	 Item 6333L _ S15 _ _ _◆	 Item 6334L _ S15 _ _ _◆	 Item 6335L _ S15 _ _ _◆	 Item 6336L _ S15 _ _ _◆
3-1/2" SLAT HEIGHT	 Item 6333L _ S16 _ _ _◆	 Item 6334L _ S16 _ _ _◆	 Item 6335L _ S16 _ _ _◆	 Item 6336L _ S16 _ _ _◆
4" SLAT HEIGHT	 Item 6333L _ S17 _ _ _◆	 Item 6334L _ S17 _ _ _◆	 Item 6335L _ S17 _ _ _◆	

ITEM NUMBER KEY

633 3 L4 S14 NQW

- 633 — Veneered Wood
- 3 — Slats per Panel: 3
- L4 — Panel Length: 4'
- S14 — Slat Width & Height Differentiator
- NQW — Veneer: Quartered Walnut

◆ When specifying or ordering please include the slat length (4, 6, or 8) and finish suffix (e.g. 6333L 4 S14 N W N – 3 slats, 3/4 × 48 × 2-1/2" in Plain Slice Walnut veneer).
* Panel configuration is approved for use on walls. Refer to walls data page for details.

WOODWORKS® Grille – Forté

Veneered Ceiling Panels with Notched Backers

RECYCLED CONTENT
UP TO **60%**

LEED V5

COMMON MATERIALS FRAMEWORK	Climate Health	EPD
	Human Health	Ecosystem Health	EPD
		Circular Economy	✓
OCCUPANT EXPERIENCE		Acoustics	✓

VISUAL SELECTION

Armstrong® Integrated Lighting is available for all items. See lighting page for details.

PERFORMANCE

ACOUSTICAL INFORMATION

	Item No.◆	Custom Slat Sizes Available			Space Between Slats (Nominal)	% Open Area	LBS/ SF	CleanAssure™ Disinfectable Panels: Fog	Spray	Wipe
WOODWORKS® Grille – Forté Veneered Panels	**6333L_S14_ _ _***	3/4" W	2-1/2" H	3 slats	3-1/4"	81%†	2.1	•	•	•
	6333L_S15_ _ _	3/4" W	3" H	3 slats	3-1/4"	81%†	2.5	•	•	•
	6333L_S16_ _ _	3/4" W	3-1/2" H	3 slats	3-1/4"	81%	2.8	•	•	•
	6333L_S17_ _ _	3/4" W	4" H	3 slats	3-1/4"	81%	3.2	•	•	•
	6334L_S14_ _ _*	3/4" W	2-1/2" H	4 slats	2-1/4"	75%	2.7	•	•	•
	6334L_S15_ _ _	3/4" W	3" H	4 slats	2-1/4"	75%	3.2	•	•	•
	6334L_S16_ _ _	3/4" W	3-1/2" H	4 slats	2-1/4"	75%	3.7	•	•	•
	6334L_S17_ _ _	3/4" W	4" H	4 slats	2-1/4"	75%	4.2	•	•	•
	6335L_S14_ _ _	3/4" W	2-1/2" H	5 slats	1-5/8"	69%	3.3	•	•	•
	6335L_S15_ _ _	3/4" W	3" H	5 slats	1-5/8"	69%	4.0	•	•	•
	6335L_S16_ _ _	3/4" W	3-1/2" H	5 slats	1-5/8"	69%	4.6	•	•	•
	6335L_S17_ _ _	3/4" W	4" H	5 slats	1-5/8"	69%	5.2	•	•	•
	6336L_S14_ _ _	3/4" W	2-1/2" H	6 slats	1-1/4"	63%	4.0	•	•	•
	6336L_S15_ _ _	3/4" W	3" H	6 slats	1-1/4"	63%	4.7	•	•	•
	6336L_S16_ _ _	3/4" W	3-1/2" H	6 slats	1-1/4"	63%	5.5	•	•	•

Dots represent high level of performance.

Infill Panel Item No.	NRC	+	CAC	=	Total Acoustics[1] NRC + CAC
2820BK	0.85 •		35 •		BEST
1713BL	0.70 •		35 •		BETTER
1318	0.75 •		30		N/A
5823 or **6657**	0.75 •		N/A		N/A
	0.75 •		N/A		N/A

[1] Total Acoustics® ceiling panels have an ideal combination of sound absorption and sound blocking in one product.
GOOD (NRC 0.60-0.65; CAC 35+)
BETTER (NRC 0.70-0.75; CAC 35+)
BEST (NRC 0.80+; CAC 35+)

ITEM NUMBER KEY

633 3 L4 S14 NQW

- **633** — Veneered Wood
- **3** — Slats per Panel: 3
- **L4** — Panel Length: 4'
- **S14** — Slat Width & Height Differentiator
- **NQW** — Veneer: Quartered Walnut

◆ When specifying or ordering please include the slat length (4, 6, or 8) and finish suffix (e.g. 6333L 4 S14 N Q W – 3 slats, 3/4 × 48 × 2-1/2" in Quartered Walnut veneer).
* Panel configuration is approved for use on walls. Refer to walls data page for details.
† Icon indicates panel with unobstructed construction where the openings are at least 70% of the cross-section area and the depth of the member does not exceed the least dimension of the openings.
NOTE: Panel backers are black; custom backer colors available. For additional species/finish and size options, or curved application options, contact ASQuote@armstrong.com

WOODWORKS® Grille – Forté

Veneered Ceiling Panels with Notched Backers

RECYCLED CONTENT
UP TO 60%

LEED V5

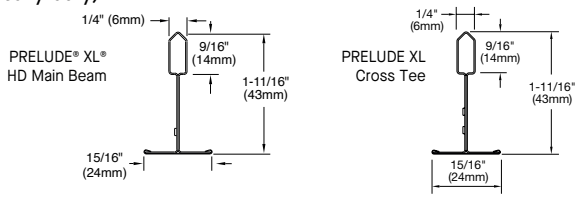
COMMON MATERIALS FRAMEWORK		
Human Health	Climate Health	EPD
	Ecosystem Health	EPD
	Circular Economy	✓
OCCUPANT EXPERIENCE	Acoustics	✓

ACCESSORIES

	Item No.◆	Description	Dimensions Nominal W x L x H (inches)	Color	PCS/CTN
Suspension Systems	**7301BL**	Prelude® XL® 12' HD Main Beam	15/16 × 144 × 1-11/16"	Black	20
	XL7341BL	Prelude XL 4' Cross Tee	15/16 × 48 × 1-11/16"	Black	60
	XL8320BL	Prelude XL 2' Cross Tee	15/16 × 24 × 1-3/8"	Black	60
	7800BL	Angle Wall Molding	7/8 × 144 × 7/8"	Black	30
Accessories	**5687**	Backer Clip	3/8 × 11/16 × 7/8"	Black	250
	7100	Heavy Duty Wall Anchor	1-1/4 × 3 × 1"	N/A	50
	7104	Torsion Spring Saddle	N/A	Mill Finish	25
	7105	Torsion Spring Bracket	N/A	Mill Finish	25
	7106	Heavy Duty Torsion Spring	N/A	Mill Finish	25
	7290GBL	Flat Backer Kit	7/8 × 12 × 1/2"	Black	18
Acoustical Infill Panels	**5823**	BioAcoustic™ Infill Panel	24 × 24 × 5/8"	Black Matte	12
	6657	BioAcoustic Infill Panel	11 × 48 × 5/8"	Black Matte	12
	2820BK	Calla® Square Lay-in Panel	24 × 24 × 7/8"	Black	10
Perimeter Trim	**6481F07W1H4_ _ _**	4" Veneered Trim with 4 Clips (Item 5925)	3/4 × 96 × 4"	All Veneers	N/A
	6481F07W1H6_ _ _	6" Veneered Trim with 4 Clips (Item 5925)	3/4 × 96 × 6"	All Veneers	N/A
	6481F07W1H8_ _ _	8" Veneered Trim with 4 Clips (Item 5925)	3/4 × 96 × 8"	All Veneers	N/A
	5925	Replacement Trim Clips	N/A	Mill Finish	25
	7239	Adjustable Trim Clip	N/A	Mill Finish	50
	AX_VESTR_ _ _	Axiom® Vector Straight Trim - Recommend in Black 6" and up	N/A	Silver Grey, Black, Gun Metal	10 LF
	AX_VECUR_ _ _	Axiom Vector Curved Trim - Recommend in Black 6" and up	N/A	Silver Grey, Black, Gun Metal	10 LF
	6408D5_ _ _	WoodWorks Edgebanding (Grille – Forté)	1-1/4" x 300"	All Veneers	25 LF

◆ When specifying or ordering please include the 3-letter color suffix that coordinates with your WoodWorks ceiling: (e.g., 6481F07W1H4 N W M).

SUSPENSION SYSTEMS (Heavy-duty)



PHYSICAL DATA

Material
Fire-rated particle board (FRPB) with real wood veneers. Vertical Grain Fir (NVF) is FRPB with a reconstituted veneer.

Surface Finish
Clear or tinted semi-gloss coating.

Fire Performance
Class A: ASTM E84 surface burning characteristics.

Flame Spread Index 25 or less. Smoke Developed Index 50 or less.

CAN/ULC S102 surface burning characteristics.

Flame Spread Rating 25 or less. Smoke Developed Classification 50 or less.

These panels, as with other architectural features located at the ceiling, may obstruct or skew the planned fire sprinkler water distribution pattern, or possibly delay or accelerate the activation of the sprinkler or fire detection systems by channeling heat from a fire either toward or away from the device. Consult a fire protection engineer, NFPA 13, and local codes for guidance where automatic fire detection and suppression systems are present.

Design Considerations
Variation within panel and from panel to panel may occur due to the natural characteristics of the wood and grain.

When installed, there will be a 1" reveal between panel ends. Consider this when designing and laying out the ceiling and where this reveal will fall within the ceiling plane.

Unobstructed construction has horizontal structural members that are not solid, where the openings are at least 70% of the cross-section area and the depth of the member does not exceed the least dimension of the openings, or all construction types, with the exception of panel construction, where the spacing of structural members exceeds 7-1/2' (2.3 m) on center.

All veneer panel configurations utilize a 1" notched alignment backer regardless of slat height.

Custom options include different dimensions, species and finishes.

Design & Pre-Construction Service
For complimentary design and pre-construction assistance, contact ProjectWorks® or visit armstrong.com/projectworks

Infill Panel Use
Black infill panels will provide acoustic benefits and minimize the appearance of the matte black panel backers.

If no infill panel is used, unfinished parts of the suspension system and Axiom trim will be visible from below.

Site Conditions
It is very important that panels are climatized prior to installation. Relative humidity between 25% and 55%, and temperatures between 50°F and 86°F, must be maintained.

Ordering Considerations
For projects with phased delivery, please coordinate orders. Each separate order is likely to be pulled from different lumber, and therefore will differ in terms of finish range from previous orders.

Be sure to account for extra material that is normally needed for wood installations. When installing WoodWorks® Grille – Forté panels, you should consider ordering at least 5% extra material. Up to 10% more may be needed for odd size or unique installations.

Seismic Restraint
WoodWorks Grille – Forté panels have been engineered, tested, and approved for application in all seismic areas when installed per Armstrong installation instructions.

Cleaning and Disinfecting
Cleaning and CDC-approved disinfecting options available on armstrong.com/cleaning

Warranty
Details at armstrong.com/warranty

Weight
Refer to Visual Selection chart.

TechLine 877 276-7876
armstrong.com/woodworksgrille

Armstrong® World Industries

WOODWORKS® Grille – Forté

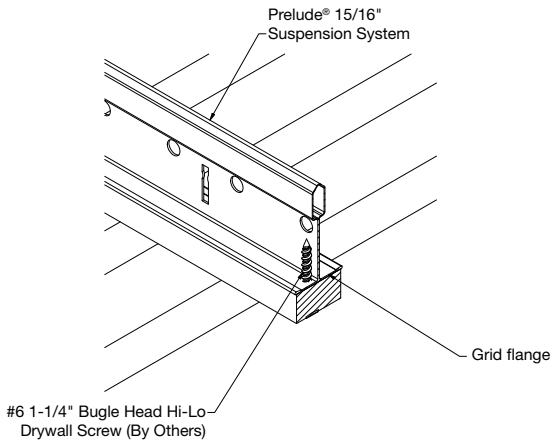
Veneered Ceiling Panels with Notched Backers

RECYCLED CONTENT
UP TO 60%

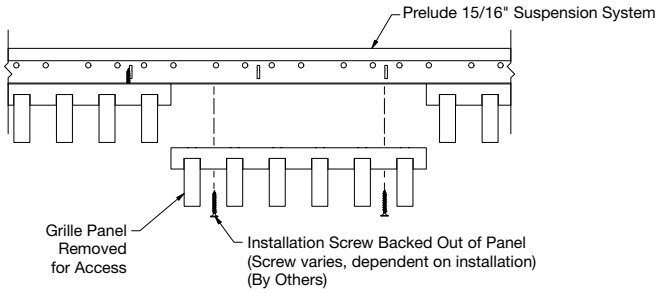
LEED V5

COMMON MATERIALS FRAMEWORK	Climate Health	EPD
	Human Health	EPD
	Ecosystem Health	EPD
	Circular Economy	✓
OCCUPANT EXPERIENCE	Acoustics	✓

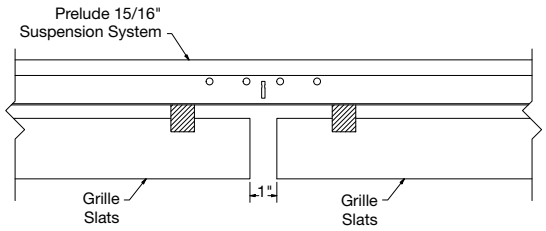
SYSTEM INSTALLATION DETAILS



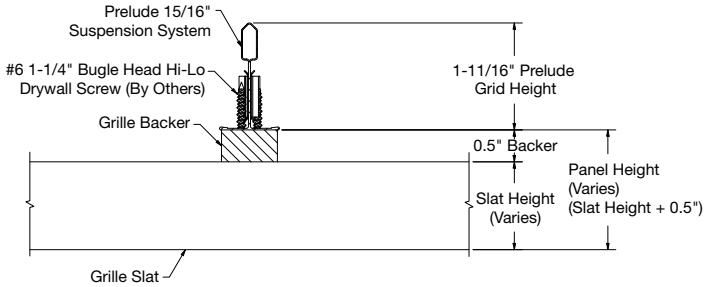
1 Screw to Grid



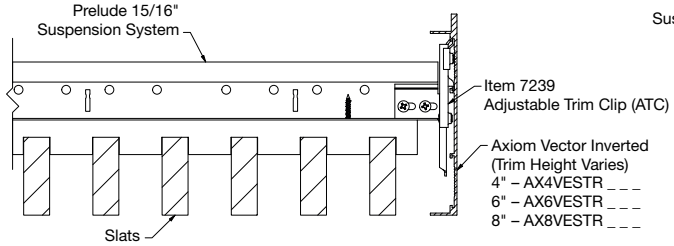
2 Screw Access



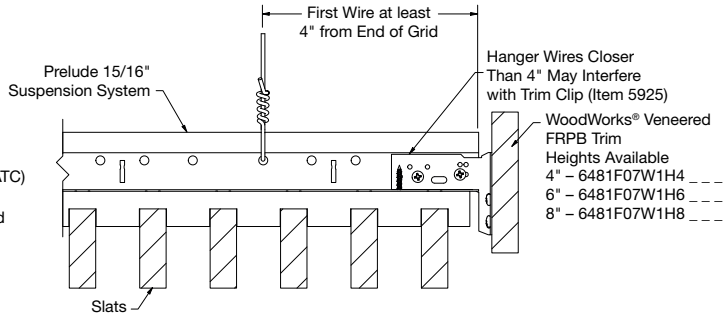
3 End Slat Spacing Between Panels



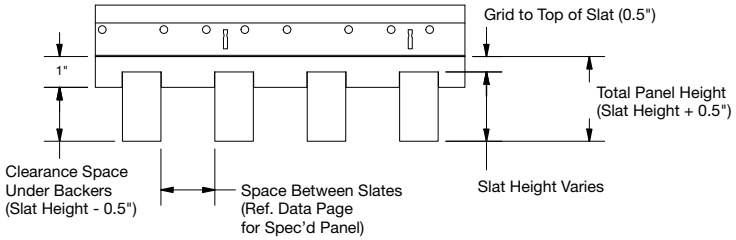
4 Grille to Main Beam



5 Axiom® Trim to Main Beam



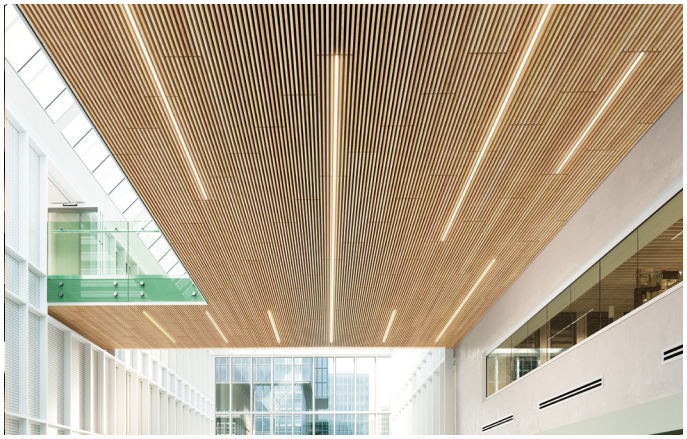
6 Perimeter with Veneered Trim



7 Typical Integration Detail

WOODWORKS® Grille – Forté

Quoted Veneered Ceiling Panels for Armstrong Integrated Lighting



WoodWorks Grille – Forté veneered panels in Plain Slice White Maple with Armstrong Integrated Lighting 3/4" linear light fixture

Introducing Armstrong Integrated Lighting, the easiest way to specify stunning wood ceilings and lighting as one coordinated system. Developed in collaboration with LightArt®, this system combines grille ceiling panels and linear light fixtures for seamless installation and beautifully lit, high-performance spaces.

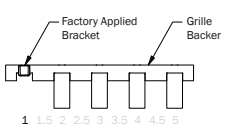
- Integrated lighting panels include factory-attached brackets for seamless, snap-in light integration
- Linear lights can replace a grille slat or sit between slats
- Compatible with 3/4", 1-1/2", and 3-3/4" Armstrong Integrated Lighting fixtures
- 5-year lighting warranty when used as a complete system with WoodWorks® Grille – Forté ceiling panels
- Contact ASQuote@armstrong.com for pricing
- Contact ProjectWorks® for layout support and help with integration details

VISUAL SELECTION

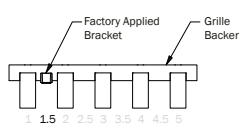
	Item No. ◆	#of Slats	Slat Width	Slat Height	O.C. Slat Spacing	Light Positions & Compatible Light Fixture Widths Refer to light position detail below. 1	1.5	2	2.5	3	3.5	4	4.5	5	5.5	6
WOODWORKS® Grille – Forté Veneer Integrated Lighting Ceiling Panels	**6333L8S14 _ _ _**	3	3/4"	2-1/2"	4"		3/4" 1-1/2"		3/4" 1-1/2"							
	6333L8S15 _ _ _	3	3/4"	3"	4"		3/4" 1-1/2"		3/4" 1-1/2"							
	6333L8S16 _ _ _	3	3/4"	3-1/2"	4"		3/4" 1-1/2"		3/4" 1-1/2"							
	6333L8S17 _ _ _	3	3/4"	4"	4"		3/4" 1-1/2"		3/4" 1-1/2"							
	6334L8S14 _ _ _	4	3/4"	2-1/2"	3"		3/4" 1-1/2"	3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"					
	6334L8S15 _ _ _	4	3/4"	3"	3"		3/4" 1-1/2"	3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"					
	6334L8S16 _ _ _	4	3/4"	3-1/2"	3"		3/4" 1-1/2"	3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"					
	6334L8S17 _ _ _	4	3/4"	4"	3"		3/4" 1-1/2"	3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"					
	6335L8S14 _ _ _	5	3/4"	2-1/2"	2.4"		3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"			
	6335L8S15 _ _ _	5	3/4"	3"	2.4"		3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"			
	6335L8S16 _ _ _	5	3/4"	3-1/2"	2.4"		3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"			
	6335L8S17 _ _ _	5	3/4"	4"	2.4"		3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"			
	6336L8S14 _ _ _	6	3/4"	2-1/2"	2"			3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"		
	6336L8S15 _ _ _	6	3/4"	3"	2"			3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"		
	6336L8S16 _ _ _	6	3/4"	3-1/2"	2"			3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"		

Items continued on the next page.

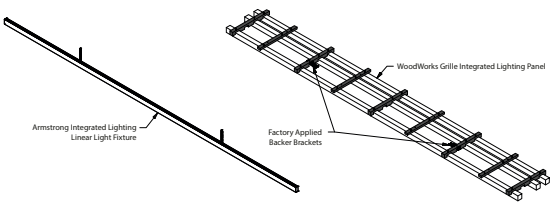
◆ When specifying or ordering please include the full item number, finish suffix, and light position. (e.g. 6333L8S14NQW Light Location 1.5).

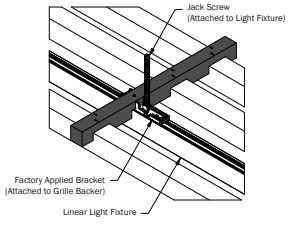


Light Position 1 (Replace Slat 1)



Light Position 1.5 (Between Slats 1-2)





TechLine 877 276-7876
armstrong.com/woodworksgrille

Integrated Lighting

WOODWORKS® Grille – Forté

Quoted Veneered Ceiling Panels for Armstrong Integrated Lighting

VISUAL SELECTION — CONTINUED

	Item No. ◆	#of Slats	Slat Width	Slat Height	O.C. Slat Spacing	Light Positions & Compatible Light Fixture Widths Refer to light position details on previous page. 1	1.5	2	2.5	3	3.5	4	4.5	5	5.5	6
WOODWORKS® Grille – Forté Veneer Integrated Lighting Ceiling Panels	**6333L6S14 _ _ _**	3	3/4"	2-1/2"	4"		3/4" 1-1/2"		3/4" 1-1/2"							
	6333L6S15 _ _ _	3	3/4"	3"	4"		3/4" 1-1/2"		3/4" 1-1/2"							
	6333L6S16 _ _ _	3	3/4"	3-1/2"	4"		3/4" 1-1/2"		3/4" 1-1/2"							
	6333L6S17 _ _ _	3	3/4"	4"	4"		3/4" 1-1/2"		3/4" 1-1/2"							
	6334L6S14 _ _ _	4	3/4"	2-1/2"	3"			3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"					
	6334L6S15 _ _ _	4	3/4"	3"	3"			3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"					
	6334L6S16 _ _ _	4	3/4"	3-1/2"	3"			3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"					
	6334L6S17 _ _ _	4	3/4"	4"	3"			3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4"	3/4" 1-1/2"					
	6335L6S14 _ _ _	5	3/4"	2-1/2"	2.4"				3/4"	3/4" 1-1/2"	3/4"					
	6335L6S15 _ _ _	5	3/4"	3"	2.4"				3/4"	3/4" 1-1/2"	3/4"					
	6335L6S16 _ _ _	5	3/4"	3-1/2"	2.4"				3/4"	3/4" 1-1/2"	3/4"					
	6335L6S17 _ _ _	5	3/4"	4"	2.4"				3/4"	3/4" 1-1/2"	3/4"					
	6336L6S14 _ _ _	6	3/4"	2-1/2"	2"			3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"		
	6336L6S15 _ _ _	6	3/4"	3"	2"			3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"		
	6336L6S16 _ _ _	6	3/4"	3-1/2"	2"			3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"		
	6333L4S14 _ _ _	3	3/4"	2-1/2"	4"		3/4" 1-1/2"		3/4" 1-1/2"							
	6333L4S15 _ _ _	3	3/4"	3"	4"		3/4" 1-1/2"		3/4" 1-1/2"							
	6333L4S16 _ _ _	3	3/4"	3-1/2"	4"		3/4" 1-1/2"		3/4" 1-1/2"							
	6333L4S17 _ _ _	3	3/4"	4"	4"		3/4" 1-1/2"		3/4" 1-1/2"							
	6334L4S14 _ _ _	4	3/4"	2-1/2"	3"	3/4" 1-1/2" 3-3/4	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4				
	6334L4S15 _ _ _	4	3/4"	3"	3"	3/4" 1-1/2" 3-3/4	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4				
	6334L4S16 _ _ _	4	3/4"	3-1/2"	3"	3/4" 1-1/2" 3-3/4	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4				
	6334L4S17 _ _ _	4	3/4"	4"	3"	3/4" 1-1/2" 3-3/4	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4	3/4" 1-1/2"	3/4" 1-1/2" 3-3/4				
	6335L4S14 _ _ _	5	3/4"	2-1/2"	2.4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"		
	6335L4S15 _ _ _	5	3/4"	3"	2.4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"		
	6335L4S16 _ _ _	5	3/4"	3-1/2"	2.4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"		
	6335L4S17 _ _ _	5	3/4"	4"	2.4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"		
	6336L4S14 _ _ _	6	3/4"	2-1/2"	2"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"
	6336L4S15 _ _ _	6	3/4"	3"	2"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"
	6336L4S16 _ _ _	6	3/4"	3-1/2"	2"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"	3/4"	3/4" 1-1/2"

◆ When specifying or ordering please include the panel item number, color suffix, and the light location.
(e.g. 6333L6S14NWN Light Position 1.5)

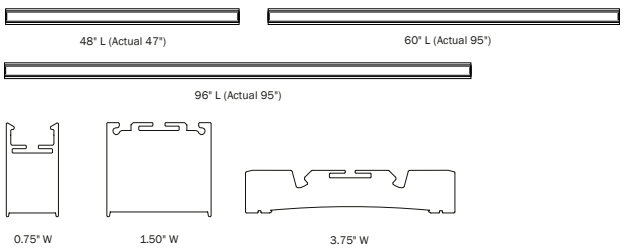
LIGHTING SOLUTIONS

Armstrong Integrated Lighting

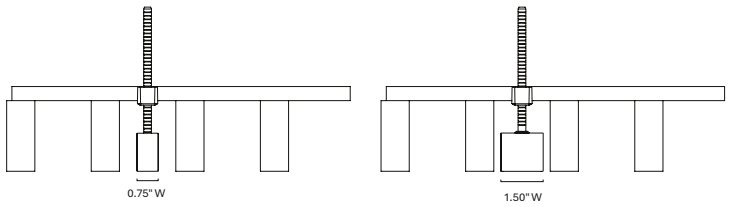
Linear Light fixtures for WoodWorks® Grille

LIGHTING DIMENSIONS

Lengths & Widths



LIGHT PLACEMENT — BETWEEN SLATS



SPECIFICATIONS

Lighting
Solid state LED system 120v–277v input 2700k, 3000k, 3500k, 4000k options, 90 CRI light source options

Dimming
Dimming 0–10v

Mounting
WoodWorks® panels include factory-attached brackets for seamless, snap-in light integration.

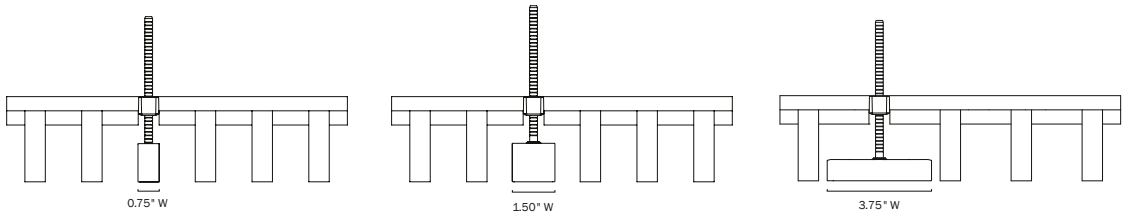
Certification
CSA approved to UL® Standards, Declare® label certified, Living Building Challenge® compliant, Damp rated

Cleaning & Care
Designed to withstand the demands of rigorous cleaning requirements. Effective cleaning and disinfection of environmental surfaces reduces microbe transmission. Superior chemical resistance and durability promotes safety in any design application. Use common disinfectants and cleaners or reduce microbe transmission.

Warranty
5-year warranty when used as a complete system with WoodWorks® Grille – Forté veneered ceiling panels.

- Available as standard in 4', 6', and 8' lengths in black finish
- Extended length options with rolled lens for continuous runs
- Division 26 specs must refer to grille panel as suspension for the light.
- For more lighting information or specification help, contact your local LightArt Lighting agent

LIGHT PLACEMENT — SLAT REPLACEMENT



PERFORMANCE

Based on 3500K / 90CRI / Standard Distribution

Nominal Lumen Output (LM/FT)	Input Power (W/FT)	Efficacy (LM/W)
350	3.45	116
450	4.45	116
550	5.45	116
650	6.44	111
750	7.40	111
850	8.45	111
950	9.46	111
1050	10.25	108

LIGHT DISTRIBUTION

Based on measurement data

Color Temperature/CRI	Multiplier
2700K / 90	0.93
3000K / 90	0.97
3500K / 90	1.00
4000K / 90	1.03

OUTPUT MULTIPLIERS INSTRUCTIONS

Adjusted Value = $L_l \bar{y} C_m \bar{y} O_m$ where:

L_l = (Lumen output at 3500K / 90 CRI)$\bar{y}$

C_m = (Color Temp. / CRI Multiplier)$\bar{y}$

O_m = (Optic Multiplier)

Example:

850LM / 3000K / 80CRI / 2 sq Batwing Optic

(850)$\bar{y}$(1.02)$\bar{y}$(0.91) = 789LM

WOODWORKS® – Quoted

Integrated Lighting

LIGHTING SOLUTIONS

Woodworks® Grille – Forté

Veneered Ceiling Panels with Notched Backers
Linear Lighting – Armstrong Integrated Lighting

SKU SPECIFICATION

SPECIFICATION CODE EXAMPLE: 2 QTY AIL–WOOD–GRILLE–FVNR–REPL–1.50–95L–935CK–700LM–EBM–STD

QTY. AIL - WOOD - GRILLE - [1] – [2] – [3] – [4] – [5] – [6] – [7] – [8]

Complete form to order WOODWORKS Grille. For each number, make one selection and enter in the corresponding box above.
**Indicates modified choices; additional lead times and/or costs may apply.*

1 CEILING STYLE

☐ FVNR	FORTÉ VENEERED CEILING PANELS
☐ FSLD	FORTÉ SOLID CEILING PANELS
☐ CLAS	CLASSICS CEILING PANELS

2 LIGHT PLACEMENT

☐ REPL	REPLACE SLAT
☐ BTW	BETWEEN SLATS

3 PROFILE

☐ 0.75	0.75"
☐ 1.50	1.50"
☐ 3.75	3.75"

4 LENGTH *(Lighting lengths correspond to the length of WOODWORKS Grille)*

☐ 47L	47" LENGTH
☐ 71L	71" LENGTH
☐ 95L	95" LENGTH
☐ CRL	CUSTOM RUN LENGTH *10' and longer in 2' increments. Max Length 200'.*

_____

5 LED CRI / CCT

☐ 927CK	90 CRI / 2700K
☐ 930CK	90 CRI / 3000K
☐ 935CK	90 CRI / 3500K
☐ 940CK	90 CRI / 4000K

6 OUTPUT

☐ 400LM	400 LM/FT	☐ 800LM	800 LM/FT
☐ 500LM	500 LM/FT	☐ 900LM	900 LM/FT
☐ 600LM	600 LM/FT	☐ 1000LM	1000 LM/FT
☐ 700LM	700 LM/FT *Max lumen output for 0.75"*	☐ 1100LM	1100 LM/FT

7 DIMMING AND CONTROLS

☐ P01	0–10V 1% DIMMING
☐ LEC*	HI-LUME 1% ECOSYSTEM LED DRIVER SOFT ON, FADE TO BLACK (LDE1 SERIES)
☐ EBM	0–10V 1% DIMMING INTEGRATED EM BATTERY OPTION *Max lumen output limited – consult LightArt*

8 REMOTE DRIVER BOX CORD LENGTH

☐ STD	8'
☐ EXT*	20'

WOODWORKS® – Quoted

All trademarks used herein are the property of AWI Licensing LLC and/or its affiliates
© 2026 AWI Licensing LLC

Integrated Lighting